

Mabanol Stamp 6 F

Neat Oil with volatile properties

Application

Mabanol Stamp 6 F is a chlorine-free, mineral oil-based cooling lubricant with EP active ingredients and lubricating components, which ensures excellent surface properties and low tool wear.

Mabanol Stamp 6 F is used undiluted for general forming and stamping of alloyed and unalloyed steels as well as aluminum and non-ferrous metals.

Properties

Mabanol Stamp 6 F evaporates almost completely without leaving any stains, whereby the remaining oil film serves as corrosion protection. The product offers a high level of lubrication and can be applied undiluted by dipping, spraying, rolling or by hand.

Remarks

Due to the selected raw materials, slight differences in color and appearance may be possible, but these have no influence on the functionality of the product.

The product is a water polluting liquid (WGK 1 - self-classification) and must not get into open water or sewage systems.

Cleaning / degreasing

Due to its volatile properties, no subsequent cleaning or degreasing is required.

Data

	Unit	Value
Density at 15°C	g/cm ³	0,802
Kin. Viscosity at 40°C	mm ² /s	1,5
Flash point	°C	65

Shelf life / storage conditions

Stable for 24 months when stored at a temperature of 5 °C to 40 °C in unopened containers.

The above values may vary within the commercial limits.
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