

## Mabanol Stamp 2 F

Neat Oil with volatile properties

### Application

Mabanol Stamp 2 F is a chlorine-free, mineral oil-based cooling lubricant with EP active ingredients and lubricating components, which ensures excellent surface properties and low tool wear.

Mabanol Stamp 2 F is used undiluted for general forming and stamping of alloyed and unalloyed steels as well as aluminum and non-ferrous metals.

### Properties

Mabanol Stamp 2 F evaporates almost completely without leaving any stains, whereby the remaining oil film serves as corrosion protection. The product offers a high level of lubrication and can be applied undiluted by dipping, spraying, rolling or by hand.

### Remarks

Due to the selected raw materials, slight differences in color and appearance may be possible, but these have no influence on the functionality of the product.

The product is a water polluting liquid (WGK 1 - self-classification) and must not get into open water or sewage systems.

### Cleaning / degreasing

Due to its volatile properties, no subsequent cleaning or degreasing is required.

### Data

	Unit	Value
Density at 15°C	g/cm <sup>3</sup>	0,780
Kin. Viscosity at 40°C	mm <sup>2</sup> /s	1,7
Flash point	°C	76
Copper corrosion (3h/100°C)		1b (slight tarnish)

### Shelf life / storage conditions

Stable for 24 months when stored at a temperature of 5 °C to 40 °C in unopened containers.

The above values may vary within the commercial limits.  
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