

Grinding oils



Productname	Base oil	Viscosity at 40°C	Flashpoint [°C]	Sulfur	Phosphor	Lubricity	Copper class	Cast iron	Steel	High-alloy steel	Yellow metal	Aluminium	Carbide	Grinding	Normal cutting	Honing	Comments
Mabanol Grind 4 G	GTL	4	126	✓	✓	✓	1a	✓	✓✓	✓✓	✓	✓	✓	✓	✓	✓	
Mabanol Grind 6 G	GTL	6	170	✓	✓	✓	1b	✓	✓✓	✓✓	✓✓	✓✓	✓✓	✓	✓	-	
Mabanol Grind 10 G	GTL	10	188	✓	✓	✓	1b	✓	✓✓	✓✓	✓✓	✓✓	✓✓	✓	✓	-	
Mabanol Grind 55	Mineral oil	9	160	✓	✓	✓	1	✓✓	✓✓	✓✓	✓	✓✓	-	✓	-	-	